



PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)
Issue date: 3/9/2026 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Trade name : PC 20 Bleed Block Primer

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Styrenated Acrylic Fluid Applied Coating
Restrictions on use : Professional use only

1.4. Supplier's details

Polycon LLC
1755 Transcentral Court, Ste.400
Houston, Texas 77032
T (281) 219-9500
Safety@polyconspf.com

1.5. Emergency phone number

Emergency number : For Hazardous Materials or Dangerous Goods Incident Spill, Leak, Fire, Exposure, or Accident
Call CHEMTREC Day or Night: 1-800-424-9300 (Toll Free, USA) / 703-527-3887 (Virginia, USA)
CCN 1018392
Back-up Emergency Number: +1 703-741-5970 (Washington, DC)

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Carcinogenicity, Category 2 H351 Suspected of causing cancer.
Full text of H statements: see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning
Hazard statements (GHS US) : H351 - Suspected of causing cancer.
Precautionary statements (GHS US) : Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves, protective clothing, eye and face protection.
If exposed or concerned: Get medical advice/attention.
Store locked up.
Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Trade Secret*	CAS-No.: Trade Secret	35.04	Not classified
Trade Secret*	CAS-No.: Trade Secret	39.17	Not classified

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements: see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: First aider: Pay attention to self-protection. Never give anything by mouth to an unconscious person. Give artificial respiration if necessary. Induce artificial respiration with mask fitted with one-way valve or other suitable device but, not mouth-to-mouth. IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If the victim is unconscious: Lay in a stable manner on victim's side. Induce artificial respiration with mask fitted with one-way valve or other suitable device; not mouth-to-mouth. If experiencing respiratory symptoms: Call a poison center or a doctor.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin areas with mild soap and water, followed by warm water rinse. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. If you feel unwell, seek medical advice.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: Not expected to present a significant inhalation hazard under anticipated conditions of normal use.
Symptoms/effects after skin contact	: Not expected to present a significant skin hazard under anticipated conditions of normal use.
Symptoms/effects after eye contact	: Not expected to present a significant eye contact hazard under anticipated conditions of normal use.
Symptoms/effects after ingestion	: Not expected to present a significant ingestion hazard under anticipated conditions of normal use.
Chronic symptoms	: Suspected of causing cancer.

PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : IF exposed or concerned: Get medical advice/attention.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Dry chemical, CO2, alcohol-resistant foam or waterspray.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.
Explosion hazard : Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
Reactivity in case of fire : May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.
Hazardous decomposition products in case of fire : Toxic and corrosive vapors may be released. Ammonia. Nitrogen oxides.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection. Move containers from fire area if it can be done without personal risk. Use water spray or fog for cooling exposed containers. Do not get water inside containers. Large fires: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Withdraw immediately in case of rising sound from venting devices or discoloration from tank. ALWAYS stay away from tanks engulfed in fire. Prevent fire-fighting water from entering environment.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid all personal contact including breathing in the mist, spray, vapors. Do not take actions involving personal risks. Absorb spillage to prevent material-damage. Stop leak if safe to do so. Notify authorities if product enters sewers or public waters.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Evacuate the danger area. If outdoors, move to an area upwind of the danger area. Do not breathe mist, spray, vapors. Avoid contact with skin and eyes. If possible without taking personal risks, Remove ignition sources, ventilate area. Prevent other non-emergency personnel from entering the danger area.

For emergency responders

Protective equipment : Wear the recommended personal protective equipment. Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate personnel to a safe area. Do not touch spilled material. Stop leak if safe to do so.
Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Contain with non-combustible inert absorbent. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.

PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Methods for cleaning up : Take up in non-combustible inert absorbent and place into container for disposal. Decontaminate surfaces and equipment with water. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

For further information refer to section 8: "Exposure controls/personal protection", For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Use only outdoors or in a well-ventilated area. Wear personal protective equipment. Do not breathe mist, spray, vapors. Avoid contact with skin, eyes and clothing. Take precautionary measures against static discharge.

Local and general ventilation : If local exhaust ventilation is not possible or not sufficient, the entire working area must be ventilated by technical means.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Wash contaminated clothing before reuse.

Additional hazards when processed : When exposed to heat, may decompose liberating hazardous gases. Contact with metals could evolve flammable hydrogen gas.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store in a cool, dry and well-ventilated area away from incompatible substances. Store in original container or corrosive resistant and/or lined container. Store locked up. Protect from sunlight. Keep container closed when not in use.

Incompatible materials : Acids. Heavy metals. Heavy metals (Salts). Iodine.

Packaging materials : Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Trade Secret	
USA - ACGIH - Occupational Exposure Limits	
ACGIH® TLV® TWA	0.2 mg/m³ (Nanoscale particles. R - Respirable particulate matter) 2.5 mg/m³ (Finescale particles. R - Respirable particulate matter)
Remark (ACGIH)	TLV® Basis: LRT irr; pneumoconiosis. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
Regulatory reference	ACGIH 2025
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	15 mg/m³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL 10h TWA	2.4 mg/m³ (fine) 0.3 mg/m³ (ultrafine)
Remark (NIOSH)	Ca = Potential occupational carcinogens (ultrafine particles)
Regulatory reference (US-NIOSH)	OSHA Annotated Table Z-1 (NIOSH Pocket Guide to Chemical Hazards (NPG))

PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Trade Secret

USA - OSHA - Occupational Exposure Limits

OSHA PEL TWA	15 mg/m ³ Total dust
	5 ppm Respirable fraction

USA - NIOSH - Occupational Exposure Limits

NIOSH REL TWA	10 mg/m ³
	5 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station. Use general ventilation, local exhaust ventilation, or process enclosure to keep the airborne concentrations below the permissible exposure limits. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Personal protective equipment should be chosen according to national standards and in discussion with the supplier of the protective equipment. Wear recommended personal protective equipment.

Hand protection:

Wear protective gloves. Chemically impervious gloves as described by OSHA's hand protection regulations in 29 CFR 1910.138. The following materials are suitable for protective gloves: Butyl rubber

Eye protection:

Chemical goggles or face shield

Skin and body protection:

Wear suitable protective clothing. Body protection should be chosen depending on activity and possible exposure

Respiratory protection:

Use NIOSH approved respirator if ventilation is inadequate. SCBA for emergency responders. Must be used in accordance with an OSHA compliant respiratory protection program.

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: Various colors
Odor	: Slight
Odor threshold	: No data available
pH	: 9.0 – 9.5
Melting point	: 0 °C / 32 °F

PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Freezing point	: No data available
Boiling point	: 100 °C / 212 °F
Flash point	: 115.56 °C / 240 °F
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: > 1
Relative density	: No data available
Density	: 10.26 lb/gal @ 25 °C / 77 °F
Solubility	: Soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 2114.82 mm²/s
Viscosity, dynamic	: 1700-1800 cP @ 25 °C / 77 °F
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

10.2. Chemical stability

Stable under normal conditions of use.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Incompatible materials.

10.5. Incompatible materials

Acids. Heavy metals. Heavy metals (Salts). Iodine.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates: Ammonia. Nitrogen oxides.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Trade Secret

LD50 oral rat	> 5000 mg/kg body weight
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PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Trade Secret	
LD50 oral rat	> 2000 mg/kg body weight
LD50 dermal rat	> 2000 mg/kg body weight
LC50 Inhalation - Rat	> 3 mg/l air
Skin corrosion/irritation	: Not classified pH: 8.5 – 9.5
Serious eye damage/irritation	: Not classified pH: 8.5 – 9.5
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Suspected of causing cancer.

Trade Secret	
IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

Trade Secret	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight
NOAEC (inhalation,rat,dust/mist/fume,90 days)	≥ 0.212 mg/l air
Aspiration hazard	: Not classified

PC 20 Bleed Block Primer	
Viscosity, kinematic	2114.82 mm²/s
Symptoms/effects after inhalation	: Not expected to present a significant inhalation hazard under anticipated conditions of normal use.
Symptoms/effects after skin contact	: Not expected to present a significant skin hazard under anticipated conditions of normal use.
Symptoms/effects after eye contact	: Not expected to present a significant eye contact hazard under anticipated conditions of normal use.
Symptoms/effects after ingestion	: Not expected to present a significant ingestion hazard under anticipated conditions of normal use.
Chronic symptoms	: Suspected of causing cancer.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute)	: Toxic to aquatic life
Hazardous to the aquatic environment, long-term (chronic)	: Harmful to aquatic life with long lasting effects

Trade Secret	
EC50 - Other aquatic organisms [1]	> 100 mg/l
EC50 72h - Algae [1]	> 100 mg/l
LOEC (chronic)	5 mg/l

PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Trade Secret	
EC50 72h - Algae [1]	> 14 mg/l

12.2. Persistence and degradability

PC 20 Bleed Block Primer	
Persistence and degradability	Not established.
Trade Secret	
Persistence and degradability	Not rapidly degradable
Trade Secret	
Persistence and degradability	Not rapidly degradable

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone	: Not classified
Fluorinated greenhouse gases	: No

SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations. Dispose of this material and its container at hazardous or special waste collection point. Refer to all applicable national, international and local regulations or provisions.
Additional information	: Do not re-use empty containers.
Ecological waste information	: Avoid release to the environment.

SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

DOT	IMDG	IATA
14.1. UN number		
Not regulated for transport		
14.2. Proper Shipping Name		
Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)		
Not regulated	Not regulated	Not regulated
14.4. Packing group		
Not regulated	Not regulated	Not regulated

PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

DOT	IMDG	IATA
14.5. Environmental hazards		
	Not regulated	
No supplementary information available		

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

IMDG

Not regulated

IATA

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

Trade Secret	CAS-No. Trade Secret	37.76%
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This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

Trade Secret

Listed on the Canadian DSL (Domestic Substances List)

Trade Secret

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Trade Secret

Listed on IARC (International Agency for Research on Cancer)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

PC 20 Bleed Block Primer

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Trade Secret
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

 **WARNING:** This product can expose you to Trade Secret, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Trade Secret()	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)
Issue date : 9/15/2025

Full text of hazard classes and H-statements	
H351	Suspected of causing cancer.

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.